

號碼(No.): CY/2014/91131 日期(Date): 2014/09/30 頁數(Page): 1 of 9

Test Report

西肯創意股份有限公司

SEKOND CREATIVE DESIGN CO., LTD.

台南市安南區和順工業區開安一街8巷15弄16號

NO. 16, ALY. 15, LN. 8, KAIAN 1ST STREET, ANNAN DISTRECT, TAINAN CITY 709, TAIWAN, R. O. C.

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted : 西肯創意股份有限公司 (SEKOND CREATIVE DESIGN CO., LTD.)

樣品名稱(Sample : 輕食餐盒 (野餐盒)-白+淺鵝黄

樣品型號(Style/Item No.) : SE-01628

樣品材質(Sample Material) : 塑膠PP (野餐盒-上蓋 / 醬料盒-上蓋 / 野餐盒-餐盒 / 醬料盒-盒子 / 叉子 / 刀子)

+ 矽膠SILICONE

生產或供應廠商(Manufacturer/Vendor) : 西肯創意股份有限公司 (SEKOND CREATIVE DESIGN CO., LTD.)

原產國(Country of Origin) : 台灣 (TAIWAN) 收件日期(Sample Receiving : 2014/09/19

測試期間(Testing Period) : 2014/09/19 TO 2014/09/30

測試需求(Test Requested)

(1) 依據客户指定,參考中華民國食品器具容器包裝衛生標準第六條 (102.08.20部授食字第1021350146號令修正)進行以下測試: / As specified by client, with reference to Article 6 of Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146 was amended on 2013/08/20) to test following items:

(1.1) 材質試驗 / Material test: 鉛 / Lead、鎬 / Cadmium、2-毓基咪唑啉 / 2-Mercaptoimida-zoline.

溶出測試 / Migration test: 鋅 / Zinc、酚 / Phenol、甲醛 / Formaldehyde、高錳酸鉀消耗量 / Potassium permanganate consumption、重金屬(以鉛計) / Heavy metal (as Pb)、蒸發殘渣 / Evaporation residue、鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二丁酯 (DBP)、鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸丁苯甲酯 (BBP)、己二酸二(2-乙基己基)酯 (DEHA) (DOA).

(1.2) 材質試驗 / Material test: 鄰苯二甲酸二(2-乙基己基)酯 (DEHP)、鄰苯二甲酸二丁酯 (DBP)、鄰苯二甲酸二異壬酯 (DINP)、鄰苯二甲酸二異癸酯 (DIDP)、鄰苯二甲酸丁苯甲酯 (BBP)、鄰苯二甲酸二正辛酯 (DNOP)、鄰苯二甲酸二甲酯 (DMP)、鄰苯二甲酸二乙酯 (DEP).

溶出測試 / Migration test: 鄰苯二甲酸二正辛酯 (DNOP).

測試結果(Test Resoluts)人 請見下一頁 (Please refer to next pages).

Troy Chang Manager - Tech Signed for and on Dehalf of

SGS TAIWAN LTD.

Chemical Laboratory - Taipei

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論(Conclusion)

(1.1) 根據客户所提供的樣品, 其測試結果符合中華民國食品器具容器包裝衛生標準第六條 (102.08.20部授食字第1021350146號令修正). / Based upon the performed tests on submitted samples, the test results comply with the limits of requirements in Article 6 of Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146 was amended on 2013/08/20).

測試結果(Test Results)

測試部位(PART NAME)No.1 : 黄色塑膠 (YELLOW PLASTIC) 測試部位(PART NAME)No.2 : 白色塑膠 (WHITE PLASTIC)

測試部位(PART NAME)No.3 : 半透明矽膠 (TRANSLUCENT SILICONE)

(1.1)				<u>通</u>	過(PASS)		
測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	定量 極限	結	果 (Result)		法規 限値
			(LOQ)	No.1	No.2	No.3	(Limit)
鉛 / Lead (Pb) (#)	ppm	參考食品器具、容器、包裝檢驗 方法-聚丙烯(PP)之檢驗(102年9 月6日部授食字第1021950329號 公告),以ICP-AES分析./With reference to Sanitation	5	n.d.	n.d.		100
鎬 / Cadmium (Cd) (#)	ppm	Standard for Food Utensils, Containers and Packages- Polypropylene(PP) (MOHW Food No. 1021950329 announced, September 6, 2013). Analysis was performance by ICP-AES.	0.5	n.d.	n.d.		100
高錳酸鉀消耗量-(水, 60℃, 30分鐘) / Potassium permanganate consumption-(water, 60℃, 30 min) (#)	ppm	參考食品器具、容器、包裝檢驗 方法-聚丙烯(PP)之檢驗(102年9 月6日部授食字第1021950329號 公告). / With reference to Sanitation Standard for Food	3	n.d.	n.d.		10
重金屬(以鉛計)-(4%醋酸, 60℃, 30分鐘) / Heavy metal (as Pb)-(4%acetic acid, 60℃, 30 min) (#)	ppm	Utensils, Containers and Packages-Polypropylene(PP) (MOHW Food No. 1021950329 announced, September 6, 2013).	1	Negative	Negative		1

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(1.1)

測試項目 (Test Items)	單位	測試方法	定量	結果 (Result)			法規
	(Unit)	(Method)	極限 (LOQ)	No.1	No.2	No.3	限値 (Limit)
蒸發殘渣-(水, 60℃, 30分鐘) /	ppm		10	n.d.	n.d.		30
Evaporation residue-(water,		參考食品器具、容器、包裝檢驗					
60°C, 30 min) (#)		方法-聚丙烯(PP)之檢驗(102年9					
蒸發殘渣-(4%醋酸, 60℃, 30分鐘)	ppm	月6日部授食字第1021950329號	10	n.d.	n.d.		30
/ Evaporation residue-(4% acetic		公告). / With reference to					
acid, 60°C, 30 min) (#)		Sanitation Standard for Food					
蒸發殘渣-(正庚烷, 25℃, 1小時) /	ppm	Utensils, Containers and	10	n.d.	n.d.		150
Evaporation residue-(n-Heptane,		Packages-Polypropylene(PP)					
25°C, 1 hour) (#)		(MOHW Food No. 1021950329					
蒸發殘渣-(20%酒精, 60℃, 30分鐘)	ppm	announced, September 6,	10	n.d.	n.d.		30
/ Evaporation residue-(20%		2013).					
alcohol, 60°C, 30 min) (#)							
鄰苯二甲酸二(2-乙基己基)酯 (正庚	ppm		0.05	n.d.	n.d.	n.d.	1.5
烷, 25℃, 1小時) / DEHP (Di-(2-							
ethylhexyl) phthalate) (CAS No.:							
117-81-7) (n-Heptane, 25°C, 1							
hour) (#)		參考食品器具、容器、包裝檢驗					
鄰苯二甲酸二丁酯 (正庚烷,25℃,	ppm	方法-塑膠類之檢驗(102年11月	0.05	n.d.	n.d.	n.d.	0.3
1小時) / DBP (Di-n-butyl		13日部授食字第1021950607號公					
phthalate) (CAS No.: 84-74-2)		告),以氣相層析/質譜儀檢測.					
(n-Heptane, 25°C, 1 hour) (#)		/ With reference to					
鄰苯二甲酸二異壬酯 (正庚烷,	ppm	Sanitation Standard for Food	0.5	n.d.	n.d.	n.d.	9
25℃, 1小時) / DINP (Diisononyl		Utensils, Containers and					
phthalate) (CAS No.: 28553-12-0;		Packages-Plastics (MOHW Food					
68515-48-0) (n-Heptane, 25℃, 1		No. 1021950607 announced,					
hour) (#)		November 13, 2013). Analysis					
鄰苯二甲酸二異癸酯 (正庚烷,	ppm	was performed by GC/MS.	0.5	n.d.	n.d.	n.d.	9
25℃, 1小時)/ DIDP (Diisodecyl							
phthalate) (CAS No.: 26761-40-0;							
68515-49-1) (n-Heptane, 25°C, 1							
hour) (#)							

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(1.1)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	定量 極限	結果 (Result)			法規 限値
			(LOQ)	No.1	No.2	No.3	(Limit)
鄰苯二甲酸丁苯甲酯(正庚烷, 25℃, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25℃, 1 hour) (#)	ppm	參考食品器具、容器、包裝檢驗 方法-塑膠類之檢驗(102年11月 13日部授食字第1021950607號公 告),以氣相層析/質譜儀檢測. / With reference to	0.05	n.d.	n.d.	n.d.	30
己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHA (Di-2- ethylhexyl Adipate) (DOA) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hour) (#)		Sanitation Standard for Food Utensils, Containers and Packages-Plastics (MOHW Food No. 1021950607 announced, November 13, 2013). Analysis was performed by GC/MS.	0.05	n.d.	n.d.	n.d.	18
鉛 / Lead (Pb) (#)	ppm	參考食品器具、容器、包裝檢驗方法-哺乳器具除外之橡膠類檢驗(102年9月6日部授食字第1021950329號公告),以ICP-AES	1			n.d.	100
鎬 / Cadmium (Cd) (#)		分析. / With reference to Sanitation Standard for Food Utensils, Containers and Packages-Rubber(except milk feeders for babies) (MOHW	0.1			n.d.	100
鋅-(4%醋酸, 60℃, 30分鐘) / Zinc (Zn)-(4% acetic acid, 60℃, 30 min) (#)	ppm	Food No. 1021950329 announced, September 6, 2013). Analysis was performance by ICP-AES.	0.1			n.d.	15

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(1.1)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	定量 極限	結	法規 限値		
			(LOQ)	No.1	No.2	No.3	(Limit)
高錳酸鉀消耗量-(水, 60℃, 30分鐘) / Potassium permanganate consumption-(water, 60℃, 30 min) (#)	ppm	參考食品器具、容器、包裝檢驗方法-塑膠類之檢驗(102年11月13日部授食字第1021950607號公告). / With reference to Sanitation Standard for Food Utensils, Containers and Packages-Plastics (MOHW Food No. 1021950607 announced, November 13, 2013).	3			n.d.	10
2-巰基咪唑啉 / 2- Mercaptoimidazoline (#)	ppm	參考食品器具、容器、包裝檢驗 方法-哺乳器具除外之橡膠類檢 驗(102年9月6日部授食字第 1021950329號公告). / With reference to Sanitation Standard for Food Utensils, Containers and Packages- Rubber(except milk feeders for babies) (MOHW Food No. 1021950329 announced, September 6, 2013).	20			Negative	Negative
酚-(水, 60℃, 30分鐘) / Phenol- (water, 60℃, 30 min) (#)	ppm		2			n.d.	5
甲醛-(水, 60°C, 30分鐘) / Formaldehyde-(water, 60°C, 30 min) (#)	ppm		4			Negative	Negative
重金屬(以鉛計)-(4%醋酸, 60℃, 30 分鐘) / Heavy metal (as Pb)-(4% acetic acid, 60℃, 30 min) (#)	ppm		1			Negative	1
蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min) (#)	ppm		10			n.d.	60
蒸發殘渣-(20%酒精, 60°C, 30分鐘) / Evaporation residue-(20% alcohol, 60°C, 30 min) (#)	ppm		10			n.d.	60

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(1.2)

測試項目	單位	測試方法	方法偵測	語来 (Result)			法規
(Test Items)	(Unit)	(Method)	極限値				限値 (Limit)
			(MDL)	No.1	No.2	No.3	(LIMIT)
鄰苯二甲酸二(2-乙基己基)酯 /	%		0.003	n.d.	n.d.	n.d.	0.1
DEHP (Di-(2-ethylhexyl)							
phthalate) (CAS No.: 117-81-7)							
鄰苯二甲酸二丁酯 / DBP (Di-n-	%		0.003	n.d.	n.d.	n.d.	0.1
butyl phthalate) (CAS No.: 84-							
74-2)							
鄰苯二甲酸丁苯甲酯 / BBP (Butyl	%		0.003	n.d.	n.d.	n.d.	0.1
Benzyl phthalate) (CAS No.: 85-							
68-7)							
鄰苯二甲酸二異癸酯 / DIDP	%	參考CNS 15138方法,以氣相層	0.01	n.d.	n.d.	n.d.	0.1
(Diisodecyl phthalate) (CAS No.:		析/質譜儀檢測之. / With					
26761-40-0; 68515-49-1)		reference to CNS 15138					
鄰苯二甲酸二異壬酯 / DINP	%	method. Analysis was	0.01	n.d.	n.d.	n.d.	0.1
(Diisononyl phthalate) (CAS No.:		performed by GC/MS.					
28553-12-0; 68515-48-0)							
鄰苯二甲酸二甲酯 / DMP (Dimethyl	%		0.003	n.d.	n.d.	n.d.	0.1
phthalate) (CAS No.: 131-11-3)							
鄰苯二甲酸二正辛酯 / DNOP (Di-n-	%		0.003	n.d.	n.d.	n.d.	0.1
octhl phthalate) (CAS No.: 117-							
84-0)							
鄰苯二甲酸二乙酯 / DEP (Diethyl	%		0.003	n.d.	n.d.	n.d.	0.1
phthalate) (CAS No.: 84-66-2)							

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(1.2)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	定量 極限	結	結果 (Result)		
			(LOQ)	No.1	No.2	No.3	(Limit)
鄰苯二甲酸二正辛酯(正庚烷,25℃,1小時)/ DNOP (Di-n-octhl phthalate) (CAS No.: 117-84-0) (n-Heptane, 25℃, 1 hour)	ppm	參考食品器具、容器、包裝檢驗 方法-塑膠類之檢驗(102年11月 13日部授食字第1021950607號公 告),以氣相層析/質譜儀檢測. / With reference to Sanitation Standard for Food Utensils, Containers and Packages-Plastics (MOHW Food No. 1021950607 announced, November 13, 2013). Analysis was performed by GC/MS.	0.05	n.d.	n.d.	n.d.	-

備註(Note):

- 1. 0.1 wt% = 1000 ppm
- 2. LOQ = Limit of Quantification (定量極限); MDL = Method Detection Limit (方法偵測極限値)
- 3. n.d. = Not Detected = 小於 (less than) LOQ / MDL (未檢出)
- 4. "-" = Not Regulated (無規格值)
- 5. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 6. "---" = Not Conducted (未測項目)
- 7. (#): 此項目通過衛生福利部食品藥物管理署認證. / The testing item has been accredited by MOHW.
- 8. 測試報告僅就委託測試者之委託事項提供測試結果,至若本產品之合法性,仍應由主管機關依法判斷。(The test report is the test result issued by the testing institutions as requested by the consignor. Regarding to the legitimacy of the product, it shall be determined by the authorities according to the law.)

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Test Report

西肯創意股份有限公司

SEKOND CREATIVE DESIGN CO., LTD.

台南市安南區和順工業區開安一街8巷15弄16號

NO. 16, ALY. 15, LN. 8, KAIAN 1ST STREET, ANNAN DISTRECT, TAINAN CITY 709, TAIWAN, R. O. C.

* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. *

(The tested sample / part is marked by an arrow if it's shown on the photo.)

CY/2014/91131



CY/2014/91131 NO.1



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** 報告結尾 (End of Report) **

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